



Technical Data Sheet

Product Code: 0005374 Revised Date: 12/2/2024

Poly/Solv RS-740

Product Description

POLY/Solv RS-740 (RS-740) is a highly concentrated liquid solution designed to economically and efficiently strip most commercially available, fully aqueous dry film resists. RS-740's unique formulation contains penetrating additives designed to reduce entrapment of dry film in areas exhibiting tin or tin/lead over-plate. Additionally, RS-740 does not include sodium, potassium, or ammonium hydroxide, or alcohols (including methanol); reducing alkaline attack of copper, tin, and solder. As such, RS-740 is easier to waste treat and exhibits less odor than many competitive products.

RS-740 was formulated to produce stripped resist particles averaging 0.2 - 0.5 mm in diameter (with most dry films). RS-740 also incorporates a unique blend of inhibitor compounds minimize corrosion of tin-lead and/or solder on hard boards and leave a bright, stable, oxide free copper surface suitable for AOI inspection.

Performance Features

- Exhibits minimal chemical and/or galvanic corrosion attack on solder simplifying waste treatment of spent solutions and resist particulate.
- The formulation of RS-740 does not contain sodium or potassium hydroxide.
- RS-740 is highly concentrated and is effective at concentrations as low as 4% in spray applications.
- Suitable for feed and bleed processing with Seacole's automated resist stripper controller.
- Designed for spray applications but effective in immersion tanks as well.

Physical Specifications

Physical State	Liquid
Appearance	Tan-Yellow Solution
pH	>12
Odor	Mild Amine
Stability	Stable
Specific Gravity	1.02

Equipment Requirements

- Tanks constructed of Polypropylene, Polyethylene, PVC or CPVC.
- Heaters Quartz, Titanium, Stainless Steel, or Teflon Encased Steel.
- Racks should be Polyethylene, Polypropylene, Stainless Steel or Platisol Coated Steel.
- Cooling coils constructed of Polyethylene, Polypropylene, Stainless Steel or Platisol Coated Steel.
- Ventilation recommended
- Agitation Solution agitation in immersion applications will significantly increase the speed of stripping.
- Spray processing requires the addition of Anti-Foam. A nonpetroleum based Anti-Foam such as Seacole's Anti-Foam CR-98S is recommended.
- Filtration continuous filtration will significantly increase the life of the bath.

Product Make-Up

RS-740 must be diluted prior to use. The following procedure is recommended:



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1. Thoroughly rinse the tank and inspect for cleanliness paying special attention to the heaters and heater sheathings, and cooling coils.
2. Fill the tank half full with deionized water. Add RS-740 concentrate such that after final dilution the concentration of RS-740 is 4-20% by volume. Fill the tank to operating level with deionized water.
3. Turn on heaters and verify temperature with a thermometer.

NOTE: To assure optimum performance, it is recommended deionized or distilled water be used to dilute RS-740.

Operating Parameters

Before preparing the working bath, make sure the tank is clean and free of all prior resist, dirt, or previous solution deposits. It is recommended an initial concentration of 2% by volume RS-740 (2 gallons of RS-740 for every 98 gallons of water) be employed. The optimum concentration at which to employ RS-740 should be determined by testing. The optimum concentration will be dependent upon, in decreasing order of importance: resist thickness, type of resist, spray pressure, and temperature of the operating bath.

IMMERSION APPLICATIONS

Heat the bath to 125°F to 140°F. Employ mild mechanical solution agitation and immerse the printed circuit boards for 1-4 minutes. Allow the parts to remain immersed for an additional thirty seconds after the resist has been completely removed. After stripping, follow with a clean water rinse in a separate tank and allow the parts to air dry or preferably, use forced warm air drying. The solution level can be maintained using the post rinse water. In general, RS-740 concentrate should be added at a rate of one liter for every 120 - 170 mil ft² of work processed.

SPRAY APPLICATIONS

BATCH

Heat the bath to 125°F to 140°F. Adjust the conveyor speed so the breakpoint occurs at 40-50% within the spray chamber. As the bath ages the strip speed will diminish. Additions can be made of approximately one liter of RS-740 for every 150-mil square feet of resist stripped. The bath should be dumped when additions of RS-740 will no longer increase the speed.

BLEED AND FEED

RS-740 can also be operated on a feed and bleed addition basis utilizing Seacole's Chemical Dosing Device system. Seacole's Chemical Dosing Device blends RS-740 concentrate with water automatically, and makes additions based upon panel count. When employing Seacole's Chemical Dosing Device, adjust the concentration of the output by measuring the concentration of RS-740 utilizing the procedure in the Control and Replenishment section of this technical brochure. The concentration of the output should be adjusted to match the concentration of the working bath. Once the concentration has been adjusted, program the controller to make additions of diluted RS-740 at a rate of 3 liters for every 15 panels processed. Typically, this will involve opening the solenoid shut-off valve for 10 seconds every 15 panels.

STRIP TIME

Strip time will increase with solution use and resist build-up. The temperature of the stripping bath will affect the strip rate exponentially as the temperature is increased. You will also observe that a production bath produces larger resist skin particulate at higher temperatures. Depending upon the strip rate desired and the method for filtering resist skins from the bath, adjust the bath temperature accordingly.



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Control and Replenishment

The percent by volume (% v/v) of RS-740 in the working bath or diluted feed line can be calculated using the procedure below.

Equipment Required	Reagents Required
Buret, 50 ml	Phenolphthalein Indicator
Erlenmeyer Flask, 250 ml	Hydrochloric Acid, Standardized, .10N
Pipet, 5 ml	

Procedure

1. Pipet 5 ml of sample into a 250 ml Erlenmeyer flask containing approximately 50 ml of deionized water.
2. Add approximately 10 drops of indicator and titrate with standardized acid from a pink to a clear endpoint. Record the mls of titrant required to reach the endpoint.

Calculation

$(A \times B \times 20.6) / C = \% \text{ v/v RS-740 in Sample}$

Where:

A = Volume of titrant required in ml

B = N of the titrant

C = Sample volume in ml

Safety and Handling

Please review and understand the PRODUCT SDS before handling.

Waste Treatment

Individual users should verify the nature of spent solutions to assure compliance with local, state, and federal regulations.

Ordering Information

RS-740 is available in 5-gallon pails, 55-gallon drums, and 275 gallon totes.



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